

Perubahan Satuan dari KAI → KG
pada proses MIC, Material Master, Release GR incoming, Pick list produksi dan warehouse chemical

1. QS21

Create Master Inspection Characteristic: Initial Screen

Master inspection characteristic


Plant	<input type="text"/>
Master insp.charac.	ACTIVPB
Valid From	27.10.2017
Class characteristic	<input type="text"/>

Template

Plant	<input type="text"/>
Insp. Characteristic	<input type="text"/>
Key date	<input type="text"/>
Version	<input type="text"/>

press enter.

Create Master Inspection Characteristic: General Data

Control indicators  Time axis

Mstr insp.char. Plant

Class char.


Control Data

Preset indicators Quantitative charac. Qualitative charac.

General Information

Status

Language Key

Short text 

Search field

Int. char. descrip.

Other Languages

Sample-Drawing Text

Classification

Inspection Methods

Catalogs

Additional Information

Authorization group

Inspector qualif.

Fraction calculation

Weighting of charac.

Info Fields

InfoField 1

InfoField 2

Quantitative character = centang
 isi short text
 Isi search field

select control indicator TAB

Quantitative characteristic

Type

Lower specif. limit Upper specif. limit

Check target value

Sample

Sampling procedure Additive sample

SPC characteristic Destructive insp.

Results confirmation

Summ.recording Required char.

Single result Optional char.

No charac. rec. After accept.

Classed recording After rejection

Defects recording

Edit Characteristic Control Indicators

Quantitative characteristic

Insp. scope

- Scope not fixed
- Fixed scope
- Smaller scope
- Larger scope

Docu. confirmation

- No documentation
- Docu. if rejected
- Docu. required

Miscellaneous

- Long-term inspection
- Scrap share/ q-score
- RR change docs
- Test-equi assignment
- Record measured vals

Print

- Print
- Do not print
- Do not print at skip

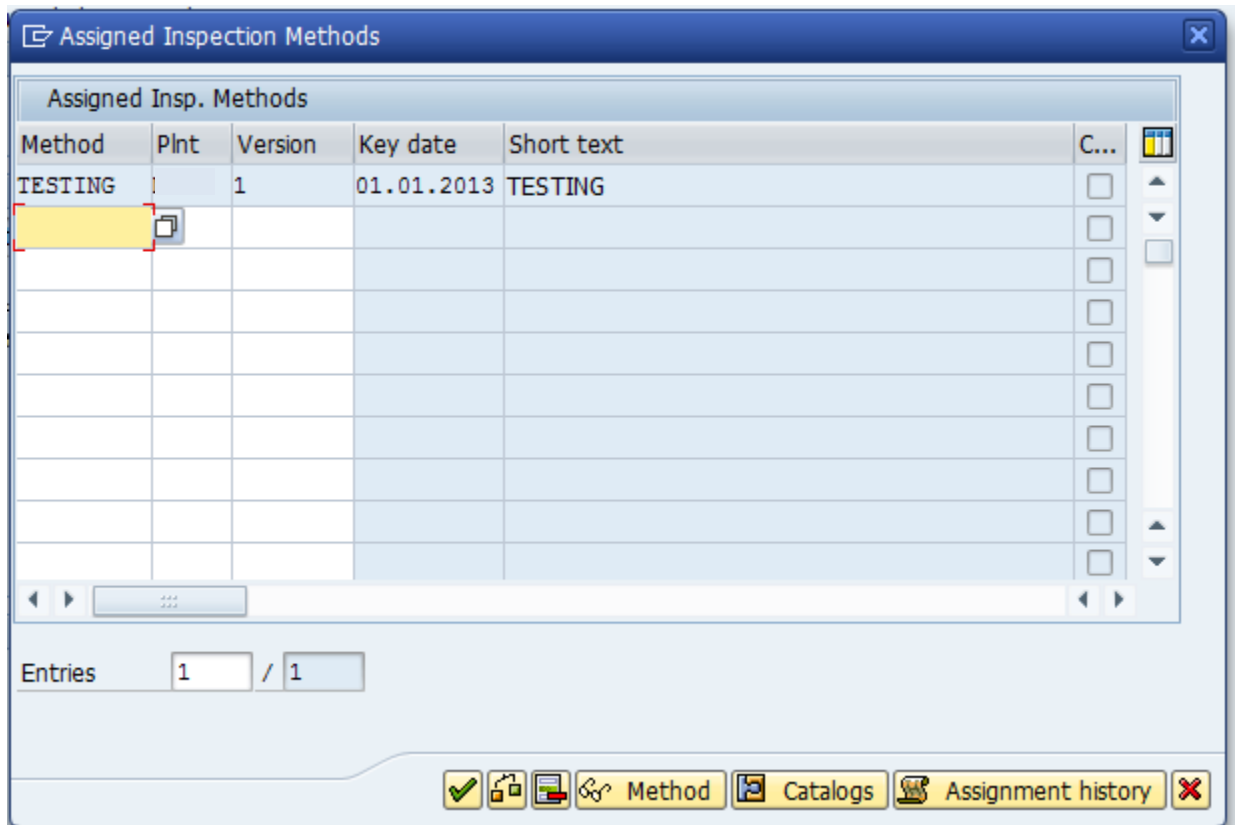
Formula

- No Formula
- Calc. charac.
- Input Processing

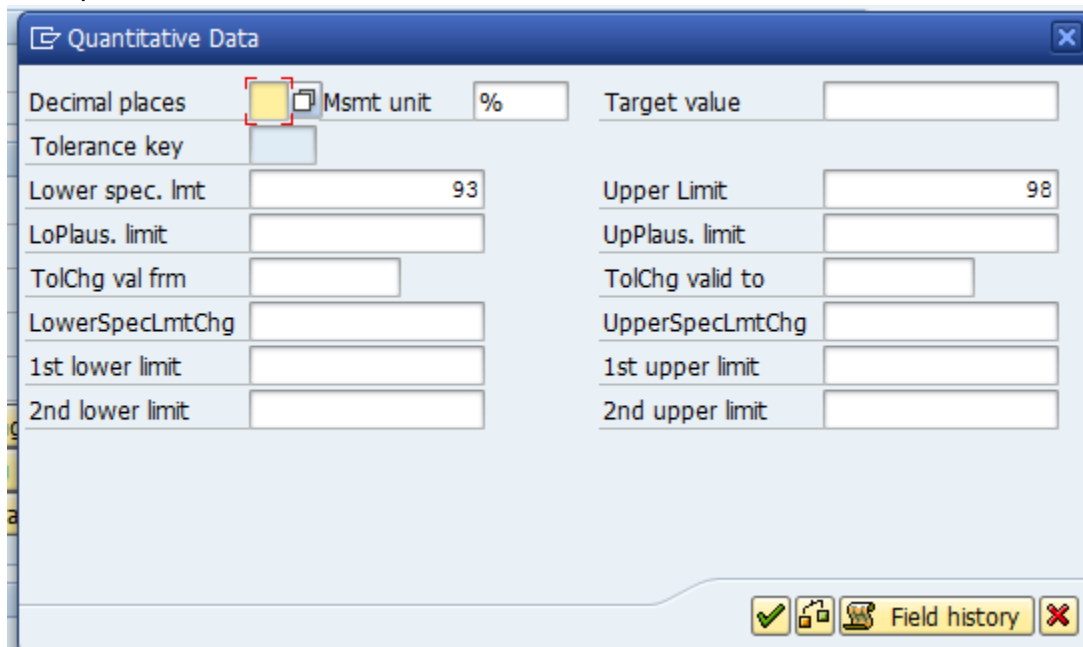
✓ 📄 📁 ✗

Characteristic ACTIVPB 27.10.2017 was created

QS23 = change MIC
 Pilih inspection method



Pilih quant data.



SAVE

Class Char. Masih kosong belum di link kan dengan Table characterictic

Change Master Insp. Characteristic Version: General Data

Control indicators Time axis Field history

Mstr insp.char. ACTIVPB Plant Version 1

Class char. [Empty field highlighted in yellow]

Masukkan ke tcode isian table characteristic.

CT04

Characteristic Edit Goto Environment System Help

Characteristics

Characteristic ZAI_ACTIVPB0_E

Change Number

Valid From Validity

Basic data Descriptions Values Addnl data Restrictions

KLIK KERTAS KOSONG

Create Characteristic

Characteristic: ZAI_ACTIVPBO_P

Change Number: []

Valid From: 27.10.2017

Validity: []

Basic data | Descriptions | Values | Addnl data | Restrictions

Basic data

Description: []

Chars Group: []

Status: 1 Released

Auth.Group: []

Format

Data Type: NUM Numeric Format

Number of Chars: 3

Decimal Places: []

Unit of Measure: %

Template: []

Exp. display: 0 No exponent

Value assignment

Single-value


Multiple Values

Interval vals allowed

Negative Vals Allowed

Restrictable

Entry Required



Value diisi 93 % - 98 %

Change Characteristic

Characteristic: ZAI_ACTIVPBO_P

Change Number: []

Valid From: 27.10.2017

Validity: []

Basic data | Descriptions | **Values** | Addnl data | Restrictions

Additional Values Unit of Measure: % Other Value Check []

Char. Value	D	O
93 - 98 %	<input type="checkbox"/>	<input type="checkbox"/>
[]	<input type="checkbox"/>	<input type="checkbox"/>
[]	<input type="checkbox"/>	<input type="checkbox"/>
[]	<input type="checkbox"/>	<input type="checkbox"/>
[]	<input type="checkbox"/>	<input type="checkbox"/>
[]	<input type="checkbox"/>	<input type="checkbox"/>

Characteristic ZAI_ACTIVPBO_P changed

Kemudian kita link kan **ZAI_ACTIVPBO_P** vs **ACTIVPBO**

Master inspection characteristic Edit Goto Extras Environment Basic data System Help

Change Master Insp. Characteristic Version: General Data

Control indicators Time axis Field history

Mstr insp.char. ACTIVPB Plant Version 1

Class char. ZAI ACTIVPBO

Quantitative char. (lower/upper tolerance), LongTerm, Summarized recording, Required char., Fixed scop..

Control Data

Preset indicators Quantitative charac. Qualitative charac.

General Information

Status 1 Being created Incomplete copy model

Language Key EN

Short text ACTIVE % ASSAY OF PBO

Search field ACTIVE % ASSAY OF PBO

Int. char. descrip.

Other Languages Classification

Sample-Drawing Text Inspection Methods

Quant. data Catalogs

Additional Information

Authorization group

Inspector qualif.

Fraction calculation

Weighting of charac.

Info Fields

InfoField 1

InfoField 2

⚠ Data is preassigned in the master inspection characteristic

Release

SAVE

Kemudian master data tadi kita tempelkan pada master QP (Quality Inspection)

QP02

Inspection plan Edit Goto Details Extras Environment System Help

Change Inspection Plan: Dynamic Modification

Material Grp.Count1

Oper./Act. 0010 INSPECTION PLAN

Characteristic 60 ACTIVE % ASSAY OF PBO

Quantitative char. (lower/upper tolerance), LongTerm, Summarized recording, Optional char., Fixed scop...

General data Quantitative data **Sample**

Sample

Sampling procedure	GCLFIX01
Sample unit of meas.	KG
Base sample quantity	1.00

Complete the data entry

Masukkan sampling procedure : GCLXFIX01, maka enter
Tampilannya akan seperti dibawah ini :

Perubahan Satuan dari KAI ke KG

Change Inspection Plan: Characteristic Overview

Material: _____ Grp.Count1
 Oper./Act.: 0010 INSPECTION PLAN

Quant. Data Catalogs Sample Control Indicators

Char.	Preset...	Qn	QI	Master i...	Plant	Version	R.	Short text insp.char	Lo...	To...	De...	Method	Ins...	Version	Sampln...	S...	Base ...	SPC criterion	M...	Te...	TestEquip...	P...	D...	Unit ...	Targ.Value
10				✓	APEARANCE	3	2	APPEARANCE OF MATERIAL				VISUAL	1		GCLPRM01		KG	1.00							
20				✓	COLOUR	3	2	COLOUR of MATERIAL				VISUAL	1		GCLPRM01		KG	1.00							
40				✓	PRMTCOA	3	2	PARAMETER QUALITY BASED ON COA				VISUAL	1		GCLFIX01		KG	1.00							
50				✓	ACTIVPBO	1	3	ACTIVE ASSAY OF PBO				TESTING	1		GCLFIX01		KG	1.00						4	ka/kg
60				✓	ACTIVPB	3	1	ACTIVE % ASSAY OF PBO				TESTING	1		GCLFIX01		KG	1.00						0	%
70																	KG	1.00							
80																	KG	1.00							

Change Inspection Plan: Characteristic Overview

Material: _____ Grp.Count1
 Oper./Act.: 0010 INSPECTION PLAN

Quant. Data Catalogs Sample Control Indicators

Char.	Method	Ins...	Version	Sampln...	S...	Base ...	SPC criterion	M...	Te...	TestEquip...	P...	D...	Unit ...	Targ.Value	Lower spe...	Upper Limit	Selecte...	Plant	InfoField 1	InfoField 2	InfoField 3	C
10	VISUAL		1	GCLPRM01		KG	1.00										APPEARANCE			Clear liquid	Should conf...	
20	VISUAL		1	GCLPRM01		KG	1.00										COLOUR			Yellowish to...	Should conf...	
40	VISUAL		1	GCLFIX01		KG	1.00										PRMTCOA			CoA material	Should conf...	
50	TESTING		1	GCLFIX01		KG	1.00						4	ka/kg	0.9500	1.5000						
60	TESTING		1	GCLFIX01		KG	1.00						0	%	93	98						
70						KG	1.00															
80						KG	1.00															
90						KG	1.00															
100						KG	1.00															

Change Inspection Plan: General Characteristic Data

Master insp. charac. Control indicators PRT

Material: _____ Grp.Count1
 Oper./Act.: 0010 INSPECTION PLAN
 Characteristic: 60 ACTIVE % ASSAY OF PBO

Quantitative char. (lower/upper tolerance), LongTerm, Summarized recording, Optional char., Fixed scop ...

General data Quantitative data Sample

General information

Partial sample: [] []

Origin results data: []

Reference

Insp. method: TESTING MD03 1 TESTING []

Master insp.charac.: ACTIVPB MD03 1 ACTIVE % ASSAY OF PBO []

Class char.: ZAI_ACTIVPBO_P [] []

Current change info

Perubahan Satuan dari KAI ke KG

Contoh create PO.

PO-Import Created by

Document Overview On

ZP10 PO-Import Vendor Doc. date 27.10.2017

S.. Itm	Short Text	PO Quantity	O... C	Delv. Date	Net Price	Curr...	Per	O...	Matl Group	Plnt	Stor. Location
10		200.000	KG	D 05.01.2018	79.46	CNY	1	KG	A06		

Item 1 [10]

Material Data | Quantities/Weights | Delivery Schedule | Delivery | Invoice | Conditions | Texts | Delivery Address | Confirmations | Import | Shipping

S.. C	Delivery D...	Sched. Qty	Time	Stat. Del. ...	GR Qty	Purchase ...	Req...	N...	Open Quantity	Sc...	P..
D	05.01.2018	200.000		05.01.2018					200.000	1	
									0		
									0		
									0		

Release PO-Import

Document Overview On

ZP10 PO-Import Vendor Doc. date 27.10.2017

Delivery/Invoice | Conditions | Texts | Address | Communication | Partners | Additional Data | Import | Org. Data | Status | Customer Data | Release...

Release group: [] Code: [] Description: [] Processor: [] Sta: [] Rel: []

Release Strategy: []

Release Indicator: R Released

S.. Itm	A	I	Material	Short Text	PO Quantity	O... C	Delv. Date	Net Price	Curr...	Per	O...	Matl Group	Plnt
10					200.000	KG	D 05.01.2018	79.46	CNY	1	KG	A06	
								0.00	CNY	0			
								0.00	CNY	0			

Default Values | Addl Planning

Qa32

Program Edit Goto System Help

Inspection Lot Selection

My default

Inspection lot selection

Selection Profile				
Lot created on	20.10.2017	to	27.10.2017	↕
Insp. start date		to		↕
End of Inspection		to		↕
Plant		to		↕
Insp.lot origin		to		↕
Material		to		↕
Batch		to		↕
Vendor		to		↕
Manufacturer		to		↕
Customer		to		↕
Material class	Class selection			
Maximum No. of Hits	100			

List settings

Select all inspection lots
 Select only inspection lots without a usage decision
 Select only inspection lots with a usage decision

Layout: 1STANDARD

Ref. field monitor: 3 Degree of proc. for insp. lot

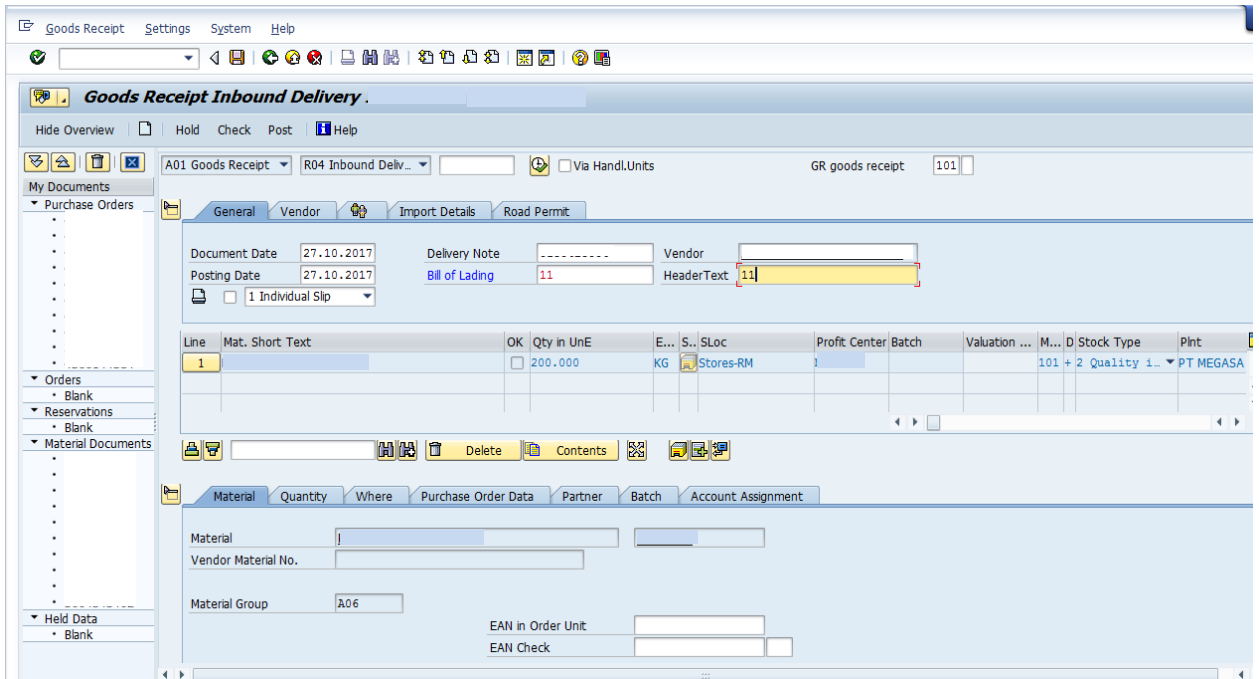
List Edit Goto Settings System Help

Change data for inspection lot: Worklist for Inspection Lots

Usage decision (UD) Defects Defects Results Inspection lot

Moni..	A	Insp. L...	Material	Plant	Lot Qty	BU	L..	S...	Start date	End Date	System Status
☒	☐	10001..			200.000	KG	4	0	27.10.2017	27.10.2017	REL CALC SPRQ

Gr inbound



Material document posted

